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## DAYCO AFTERMARKET TECHNICAL INFORMATION

**Subject:** Drive Belt Tensioner 89391 (Spring Type)

**TI00022**

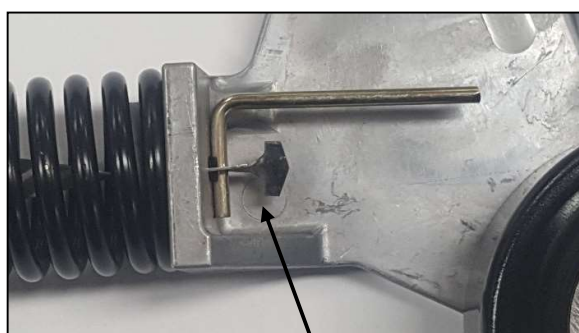
Toyota 2AZ-FE & 2ZR-FE Applications

Released  
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This tensioner assembly replacement comes complete with spring type actuator and is supplied in a pre-loaded state via a retaining pin. This is for ease of installation and care must be taken in handling this assembly in order that the tab that the pin is inserted to does not break and unexpectedly releases the pre-loaded condition.



89391 Tensioner



Retaining Pin inserted in  
metal tab

After fitting the assembly onto the engine, the belt should then be fitted by compressing further the tensioner via the hex nut on the casting. Once the belt is routed and tensioned by releasing the tensioner, remove the retaining pin. The removal of this pin should not be done until after the belt has been fitted and there is no load against it.

Further, should the belt need to be removed, the tensioner is to be cranked over via the hex shaped nut on the casting, and the pin re-inserted. Under no circumstances should the metal tab be allowed to take the spring loading as it may break.

Dayco will not accept any warranty claims for evidence of a broken metal tab.

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